

# Accessories

Freud offers a selection of accessories to complement your saw blades. Choose from a variety of calibration and sanding disks, adhesive sanding disks, stiffeners, stabilizers and bushings.



# Dado Sets

Whether you're a skilled professional or a weekend hobbyist, Freud has a dado set for you. The SD600 and SD500 Series are Freud's ultimate dado sets, offering the best possible cuts. The SD300 Series adds a level of safety not found in other manufacturers' dados, while the SD200 Series provides the quality of cuts you expect from Freud at an attractive price.



# CD Calibration and Sanding Disks

- These Calibration and Sanding Disks are a real time saver for aligning a saw
- Precision machined for absolute balance and flatness
- Mount these in place of a blade and use the flat surfaces to accurately align the saw for the best cut
- Apply our self-adhesive sanding disks and turn a table or radial arm saw into a disk sander
- Use on any table saw, radial arm saw or miter saw
- Covered by Freud's Limited Lifetime Warranty



Item	Dia	Plate	Bore
CD008	8"	1/8"	5/8"
CD010	10"	1/8"	5/8"

## FREUD Adhesive Sanding Disks

- Industrial Grade - perfect for professional or home woodshop
- Backed with premium 100% cotton
- Specially formulated Industrial Aluminum Oxide for disk sanding
- Available in 80, 120, 150, and 180 grit
- Use on any table saw, radial arm saw or miter saw with Freud's Calibration and Sanding Disks



Item	Dia	Grit	Bore	Quantity
D0808	8"	80	5/8"	5 per pkg.
D08120	8"	120	5/8"	5 per pkg.
D08150	8"	150	5/8"	5 per pkg.
D08180	8"	180	5/8"	5 per pkg.
D1008	10"	80	5/8"	5 per pkg.
D10120	10"	120	5/8"	5 per pkg.
D10150	10"	150	5/8"	5 per pkg.
D10180	10"	180	5/8"	5 per pkg.

AC12 Abrasive Cleaning Stick 2" x 2" x 12" 1 per pkg.

also available:

**D08XXX 8" COMBINATION PACK CONTAINS 5 EACH OF:**

**80 GRIT, 120 GRIT, 150 GRIT**

**D10XXX 10" COMBINATION PACK CONTAINS 5 EACH OF:**

**80 GRIT, 120 GRIT, 150 GRIT**

37

**freud**<sup>®</sup>

# CDS Series Stiffeners

You can get a straighter, quieter cut with blade stiffeners. Freud offers three different blade stiffeners to choose from. Made of rigid steel, these are ideal to pair with any sawblade.

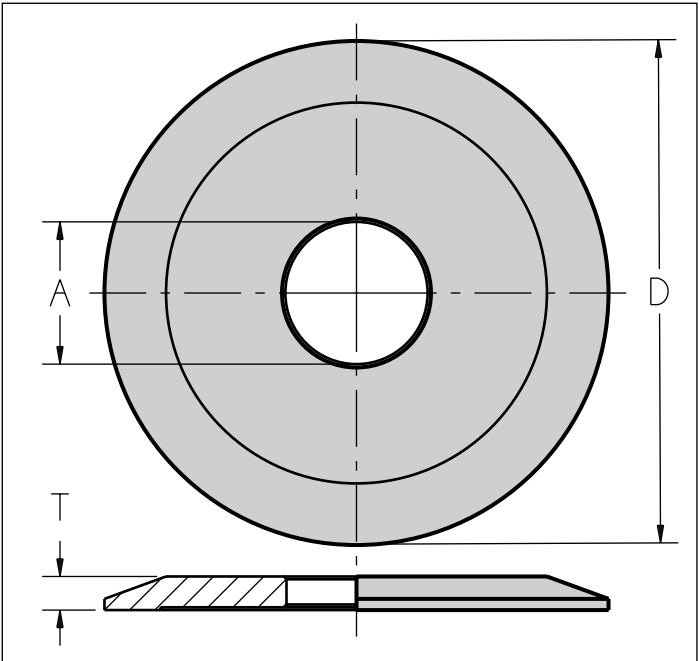
Item	Diameter	Bore	Usage
CDS001	4"	5/8"	Use with Blade 10" and smaller
CDS002	5"	5/8"	Use with Blade 10" and smaller

# SC Series Stabilizers

When you are making a high precision cut, any amount of rim vibration can mean the difference between a masterpiece and scrap. These saw blade stabilizers sets are precision machined and balanced to give an added amount of stability. Freud stabilizers not only improve the cut, but make the saw blade cut quieter, and extend its cutting life between sharpenings. These stabilizers can be used on blades 7" diameter and larger. Stabilizers should only be used on stationary saws and should never be used on hand held portable saws. These stabilizes sets contain 2 peices each and should always be used in pairs.

38

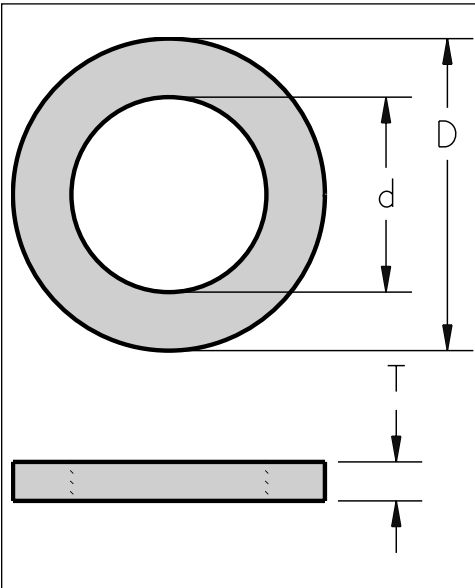
Item	Arbor	Dia	Thickness
SC-001	5/8"	3-1/2"	9/32"
SC-002	1"	3-1/2"	9/32"



# FREUD Saw Blade Bushings

These precision bushings are designed for reducing the arbor size of Freud and other manufacturers' saw blades.

Item	Inside	Outside	Thickness	
	Dia	Dia	Inch	Gauge
BL10M20095	3/8"	20mm	.048	18
BL71MCA9	5/8"	<>SKIL	.056	17
BL71MCB9	5/8"	3/4"	.056	17
BL71MCC9	5/8"	13/16"	.056	17
BL71MCD9	5/8"	7/8"	.064	16
BL71MCE9	5/8"	1"	.080	14
BL71MCF9	5/8"	1-1/4"	.092	13
BL71MDA9	3/4"	7/8"	.080	14
BL71MDB9	3/4"	1"	.080	14
BL71MDC9	3/4"	1-1/8"	.092	13
BL71MEA9	7/8"	1"	.080	14
BL71MFA9	1"	1-1/8"	.092	13
BL71MFB9	1"	1-1/4"	.104	12
BL71MFC9	1"	1-3/8"	.104	12
BL71MFD9	1"	1-1/2"	.116	11
BL71MFE9	1"	1-3/4"	.128	10
BL71MGW9	5/8"	20mm	.064	16
BL71MHA9	25mm	30mm	.092	13
BL71MIA9	1"	30mm	.092	13
BL71MLA9	5/8"	30mm	.092	13
BL71MAA9	3/8"	1/2"	.048	18
BL71MBA9	1/2"	5/8"	.056	17
BL71MBB9	1/2"	3/4"	.056	17
BL71MBC9	1/2"	13/16"	.056	17
BL71MBD9	1/2"	7/8"	.064	16
BL71MBE9	1/2"	1"	.080	14
BL71MBF9	1/2"	1-1/8"	.080	14



# SD600 Series Dial-A-Width Stacked Dado Sets

The Dial-a-Width Dado set is a stacked dado set, but we have replaced the shims with a patented dial system and with our exclusive Dial hub, ensures accurate adjustments. Each "click" of the dial adjusts the blade by .004". The Dial-a-Width dado set is easy to use, and very precise. For the serious woodworker, there's nothing better.



- Adjusts in .004" increments.
- Maximum 29/32" cut width.
- Adjusts easily to right or left operating machines.
- Set includes 2 outside blades, 5 chippers, wrench, and carrying case.
- Does not need shims.



**40 (NOT A WOBBLE DADO)  
(NO SHIMS REQUIRED)**

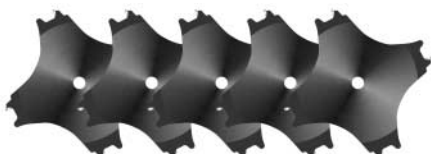
*Set up approximate number of chippers needed—Dial in for accuracy—and GO!*

## Set Includes:

**2 Blades**



**5 Chippers**



**Wrench**

Item	Dia	Teeth	Arbor	Chippers
SD606	6"	20	5/8"	(4)1/8", (1)3/32"
SD608	8"	24	5/8"	(4)1/8", (1)3/32"

Hook Angle = -12°, Top Bevel Angle = 15°

**Application:** Use on all table saws, and radial arm saws for cutting slots, grooves, dados, and rabbets in softwood, or hardwood.

**Caution:** Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

Slot Width	No. Chippers Required	
	1/8"	3/32"
1/4"	0	0
5/16"	0	0
3/8"	0	1
7/16"	1	0
1/2"	1	1
9/16"	2	0
5/8"	2	1
11/16"	3	0
3/4"	3	1
13/16"	4	0

# SD500 Series Super Dado Sets

## CHIP FREE DADOES IN VENEERED PLYWOODS AND LAMINATES

The SD500 Series Super Dado Sets cuts everything from veneered plywoods and laminates to solid wood, chip and splinter-free with a super smooth dado bottom and has the flexibility of an adjustable dado to handle today's undersized plywood.

The SD500 Series Super Dado Sets were the first dadoes to include a 3/32" thick chipper. This allows the cut width to be adjusted in 1/32" increments and doubles the number of slot widths available. Many plywoods are being manufactured 1/32" undersized from the nominal size and this allows users to cut dadoes that will fit these materials with less shimming. We have also included a shim set with the dado for fine adjustments.

Freud's Square Tooth™ design utilizes a shorter and thicker tooth which reduces drag in the cut and reduces the materials guiding effect. The Square Tooth™ design also increases the number of sharpenings you can obtain.

The SD500's use an extra thick and stiff outside plate, eliminating the hub. The gullet design provides maximum chip ejection. Both of these features prevent chip buildup within the stack.



41

Item	Dia	Teeth	Arbor	Chippers
SD506	6"	20	5/8"	(4)1/8", (1)3/32", (1)1/16
SD508	8"	24	5/8"	(4)1/8", (1)3/32", (1)1/16
Hook Angle = -12°				
Top Bevel Angle = 20°				

**Application:** Use on all table saws, and radial arm saws for cutting slots, grooves, dadoes, and rabbets in softwood, or hardwood.

**Caution:** Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

Slot Width	No. Chippers Required		
	1/8"	3/32"	1/16"
1/4"	0	0	0
5/16"	0	0	1
11/32"	0	1	0
3/8"	1	0	0
13/32"	0	1	1
7/16"	1	0	1
15/32"	1	1	0
1/2"	2	0	0
17/32"	1	1	1
9/16"	2	0	1
19/32"	2	1	0
5/8"	3	0	0
21/32"	2	1	1
11/16"	3	0	1
23/32"	3	1	0
3/4"	4	0	0
25/32"	3	1	1
13/16"	4	0	1
27/32"	4	1	0

# SD300 Series Safety Dado Sets & SD200 Series Pro Dado Sets

Freud's **SD300** series Safety Dado Set series provides the highest quality results while maintaining a level of safety never found in a dado set before. This stacked dado set with its razor-sharp outside blades will produce grooves or rabbets which are flat bottomed and virtually splinter-free in solid woods. Stacked dado sets are more precise than other styles of dado sets and with the use of Freud's Shim Set the kerf width can be adjusted by as little as .004" for the correct fit.

However, it is the safety features of this blade that make it the best in the industry. Through the use of kickback reducing limitators on both the outside blades and chippers, the dangers of kickback from overfeeding and climbing on radial arm saws have been reduced.

Freud's **SD200** series incorporates quality and craftsmanship in a stacked dado set, but at a wobble price! The negative hook angle makes flat bottom grooves and virtually splinter-free cuts. It has 2 outside blades with 5 2-wing chippers. All blades and chippers come with Freud's kickback reducing design. Perfect for the weekend woodworker who wants an economically priced dado without sacrificing quality. This resharpenable set will produce grooves from 1/4" to 13/16" in 1/16" increments and includes shims for fine adjustments.

42



Item	Dia	Teeth	Arbor	Chippers
SD306*	6"	18	5/8"	(4)1/8", (1)1/16
SD308*	8"	22	5/8"	(4)1/8", (1)1/16
SD408	8"	40	5/8"	(4)1/8", (1)1/16
SD310	10"	34	1"	(4)1/8", (1)1/16
SD312	12"	34	1"	(4)1/8", (1)1/16
Hook Angle = 15°				
Top Bevel Angle = 40°				

\*Includes shim Sets

Item	Dia	Teeth	Arbor	Chippers(C)
SD206	6"	10	5/8"	(4)1/8", (1)1/16
SD208	8"	12	5/8"	(4)1/8", (1)1/16
Hook Angle = -12°				
Top Bevel Angle = 20°				

**Application:** Use on all table saws and radial arm saws for cutting slots, grooves, dadoes, and rabbets in softwood, or hardwood.

**Caution:** Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

Slot Width	No. Chippers Required	
	1/8	1/16
1/4"	0	0
5/16"	0	1
3/8"	1	0
7/16"	1	1
1/2"	2	0
9/16"	2	1
5/8"	3	0
11/16"	3	1
3/4"	4	0
13/16"	4	1

# SBOX8 Box Joint Cutter Set

Freud has developed a method of creating perfectly square, flat-bottom box joints, on a table saw without using a Dado Set or Saw Blade. The SBOX8 Box Joint Cutter Set makes box joint construction easy, producing strong, accurate joints without shims or awkward adjustments. This patent pending innovation enables users to produce perfectly square, precise box joints quickly and cleanly the very first time—and every time. Includes instructions for making box joints and building a box joint jig.



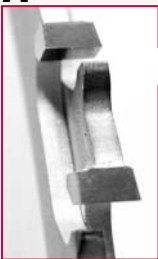
Set Creates perfect 1/4" & 3/8" Box Joints.



Item	Dia	Teeth	Arbor	Width Of Cut
SBOX8	8"	20	5/8"	1/4" Groove & 3/8" Groove
Hook Angle = 20°				

The set is easy to use, simply install the two 8" diameter, 5/8" arbor blades on a table saw with the blades back to back for 1/4" box joints (A), or face to face for 3/8" box joints (B).

## A (1/4" Setting)



## B (3/8" Setting)



**Application:** Use on all table saws for cutting grooves to create box joints in softwood, or hardwood.

**Caution:** Carbide tips should never come into contact with each other. Always use both outside blades.

# FREUD Dado Set Replacement Parts and Shim Sets

Freud offers a full range of replacement parts and shim sets. Use dado set components only with the dado set for which they are designed. Never use chippers without both outside blades. The SS100 will work on any stacked dado set on table saws or radial arm saws with a 5/8" arbor. The SS200 will work with any stacked dado set on table saws or radial arm saws with a 1" arbor.

## PRECISION SHIM SETS

### Outside Number of Each Thickness

Item	Arbor	Diameter	.004	.008	.012	.020
SS100	5/8"	3 5/32"	4	2	2	2
SS200	1"	3 5/32"	4	2	2	2

## REPLACEMENT PARTS FOR SD606 & SD608 SERIES

SD600SP	Spring For Hub Assembly Bearing & Screws
SD600BB	Ball Bearing For Hub Assembly
SD600HUB	Dial Hub
SD600FLG	Flange For Blade Assembly
SD600BTI	Threaded Insert For Flange
SD600ISC	Screws For Threaded Insert
SD600FSC	Screws For Flange







































## CHIPPERS

Item	For	Dia	Teeth	Arbor	Thickness
SD206C16	SD206	6"	2	5/8"	1/16"
SD206C18	SD206	6"	2	5/8"	1/8"
SD208C16	SD208	8"	2	5/8"	1/16"
SD208C18	SD208	8"	2	5/8"	1/8"
SDIC0616	SD306	6"	2	5/8"	1/16"
SDIC0618	SD306	6"	2	5/8"	1/8"
SDIC0816	SD308	8"	2	5/8"	1/16"
SDIC0618	SD308	8"	2	5/8"	1/8"
SDIC0816	SD308	8"	2	5/8"	1/16"
SDIC0818	SD308	8"	2	5/8"	1/8"
SDIC1016	SD310	10"	2	1"	1/16"
SDIC1018	SD310	10"	2	1"	1/8"
SDIC1216	SD312	12"	2	1"	1/16"
SDIC1218	SD312	12"	2	1"	1/8"
SD506C16	SD506	6"	4	5/8"	1/16"
SD506C332	SD506	6"	4	5/8"	3/32"
SD506C18	SD506	6"	4	5/8"	1/8"
SD508C16	SD508	8"	4	5/8"	1/16"
SD508C332	SD508	8"	4	5/8"	3/32"
SD508C18	SD508	8"	4	5/8"	1/8"
SD606C18	SD606	6"	4	5/8"	1/8"
SD606C332	SD606	6"	4	5/8"	3/32"
SD608C18	SD608	8"	4	5/8"	1/8"
SD608C332	SD608	8"	4	5/8"	3/32"

## OUTSIDE BLADES

Item	For	Dia	Teeth	Arbor	Orientation
SD2060LH	SD206	6"	2	5/8"	LEFT SIDE
SD2060RH	SD206	6"	2	5/8"	RIGHT SIDE
SD2080LH	SD208	8"	2	5/8"	LEFT SIDE
SD2080RH	SD208	8"	2	5/8"	RIGHT SIDE
SDOS06LH	SD306	6"	24	5/8"	LEFT SIDE
SDOS06RH	SD306	6"	24	5/8"	RIGHT SIDE
SDOS08LH	SD308	8"	24	5/8"	LEFT SIDE
SDOS08RH	SD308	8"	24	5/8"	RIGHT SIDE
SDOS10LH	SD310	10"	36	1"	LEFT SIDE
SDOS10RH	SD310	10"	36	1"	RIGHT SIDE
SDOS12LH	SD312	12"	36	1"	LEFT SIDE
SDOS12RH	SD312	12"	36	1"	RIGHT SIDE
SD5060LH	SD506	6"	24	5/8"	LEFT SIDE
SD5060RH	SD506	6"	24	5/8"	RIGHT SIDE
SD5080LH	SD508	8"	24	5/8"	LEFT SIDE
SD5080RH	SD508	8"	24	5/8"	RIGHT SIDE
SD6060LH	SD606	6"	24	5/8"	LEFT SIDE
SD6060RH	SD606	6"	24	5/8"	RIGHT SIDE
SD6080LH	SD608	8"	24	5/8"	LEFT SIDE
SD6080RH	SD608	8"	24	5/8"	RIGHT SIDE

# Freud Router Bits

- |   |                              |   |                            |
|---|------------------------------|---|----------------------------|
|    | Straight Bits                |    | Table Edge & Handrail Bits |
|    | Spiral Bits                  |    | Crown Moulding Bits        |
|    | Compression Bits             |    | Face Moulding Bits         |
|    | Panel Pilot Bits             |    | Multi-Profile Bits         |
|    | Mortising Bits               |    | Dovetail & Spline Bits     |
|    | Flush Trim Bits              |    | Rabbeting Bits             |
|    | Flush & Bevel Trim Bits      |    | Slotting Cutters           |
|    | Round Nose Bits              |    | Canoe Bits                 |
|   | V-Veining Bits               |   | Reversible Glue Joint Bits |
|  | Dish Carving Bits            |  | Drawer Lock Bits           |
|  | Decorative Grooving Bits     |  | Lock Miter Bits            |
|  | Key Hole & T-Slot Bits       |  | Tongue & Groove Bits       |
|  | Cove Bits                    |  | Finger & V-Joint Bits      |
|  | Lettering Bits               |  | V-Panel Bits               |
|  | Rounding Over & Beading Bits |  | Solid Surface Bits         |
|  | Half Round Bits              |  | Door & Window Bits         |
|  | Decorative Edge Bits         |  | Router Bit Sets            |
|  | Flute Bits                   |  | Replacement Parts          |
|  | Classical Bead Bits          |   |                            |
|  | Chamfer Bits                 |   |                            |



# Freud Power Tools

Freud offers a complete line of power tools and accessories. For a complete listing, ask for the Freud Power Tool catalog.



**JS102**

**Biscuit Joiner System With Variable Angle Fence**



**JS100**

**Biscuit Joiner System**



**FT2000EP**

**3-1/4 Hp Variable Speed Plunge Router with free Edge Guide**

**FT2000EPK**

**3-1/4 Hp Variable Speed Plunge Router Edge Guide and Kit Box**



46



**FJ85K**

**Heavy Duty Orbital Jigsaw with Kit Box**



**FE82K**

**Heavy Duty 3-1/4" Portable Power Planer**



**PKG0026**

**Router Table System with stand**

**PKG0024**

**Router Table System**

# Freud Index

AC12	37	D1660X	35	LU84M016	14
BL10M2095	39	FE82K	46	LU84R008	14
BL71MAA9	39	FJ85K	46	LU84R009	14
BL71MBA9	39	FT2000E	46	LU84R011	14
BL71MBB9	39	FT2000EM	46	LU84R012	14
BL71MBC9	39	JS100	46	LU84R014	14
BL71MBD9	39	JS102	46	LU84R016	14
BL71MBE9	39	LM71M010	17	LU85R008	5
BL71MBF9	39	LM71M012	17	LU85R009	5
BL71MCA9	39	LM71M014	17	LU85R010	5
BL71MCC9	39	LM71M016	17	LU85R012	5
BL71MCD9	39	LM72M008	16	LU85R014	5
BL71MCE9	39	LM72M010	16	LU85R015	5
BL71MCF9	39	LM72M012	16	LU86R008	12
BL71MDA9	39	LM72M014	16	LU86R010	12
BL71MDB9	39	LM72M016	16	LU86R012	12
BL71MDC9	39	LM72M018	16	LU86R014	12
BL71MEA9	39	LM72R008	16	LU87R008	17
BL71MFA9	39	LM72R010	16	LU87R009	17
BL71MFB9	39	LM72R012	16	LU87R010	17
BL71MFC9	39	LM72R014	16	LU87R012	17
BL71MFD9	39	LM72R016	16	LU88R008	6
BL71MFE9	39	LM74M008	15	LU88R009	6
BL71MGW9	39	LM74M010	15	LU88R010	6
BL71MHA9	39	LM74M012	15	LU88R012	6
BL71MIA9	39	LM74M014	15	LU89M008	18
BL71MLA9	39	LM74R008	15	LU89M009	18
BL71MNA9	39	LM74R010	15	LU89M010	18
CD008	37	LM74R012	15	LU89M012	18
CD010	37	LM74R014	15	LU89M014	18
CDS001	38	LU71M014	13	LU89M015	18
CDS002	38	LU71M016	13	LU89M016	18
D0436X	35	LU72M006	12	LU90M010	18
D0516X	35	LU72M007	12	LU90M012	18
D0524X	35	LU72M008	12	LU91M008	7
D0536X	35	LU72M009	12	LU91M010	7
D0620X	35	LU72M010	12	LU91M012	7
D0624A	35	LU72M012	12	LU91R008	7
D0624A	30	LU72M014	12	LU91R010	7
D0624X	30, 35	LU72M016	12	LU91R012	7
D0640X	35	LU73M007	8	LU92M008	10
D0718X	30	LU73M008	8	LU92M009	10
D0724A	30	LU73M009	8	LU92M010	10
D0724X	30	LU73M010	8	LU92M012	10
D0740X	32	LU73M012	8	LU92M014	10
D0748F	34	LU73M014	8	LU94M008	19
D0756N	34	LU73M016	8	LU94M010	19
D0808	37	LU73M018	8	LU94M012	19
D08120	37	LU74R008	6	LU94M014	19
D08150	37	LU74R010	6	LU95M008	20
D08180	37	LU74R012	6	LU95M010	20
D0824X	30	LU74R014	6	LU95M012	20
D0840X	32	LU77M008	19	LU95M014	20
D0860S	32	LU77M010	19	LU95R008	20
D1008	37	LU77M012	19	LU95R010	20
D10120	37	LU77M015	19	LU95R012	20
D10150	37	LU80R010	5	LU95R014	20
D10180	37	LU80R012	5	LU96R008	10
D1024X	30	LU81M008	11	LU96R010	10
D1040**	31	LU81M010	11	LU96R012	10
D1040A	31	LU81M012	11	LU96R015	10
D1040W	35	LU81M014	11	LU97M008	9
D1044S	31	LU81M016	11	LU97M010	9
D1050X	31	LU82M008	11	LU97M012	9
D1060S	32	LU82M009	11	LU97M014	9
D1060X	32	LU82M010	11	LU97R008	9
D1080L	33	LU82M012	11	LU97R010	9
D1080N	34	LU82M014	11	LU97R012	9
D1080X	33	LU82M016	11	LU97R014	9
D1244X	31	LU83R008	13	LU98R007	8
D1260F	34	LU83R010	13	LU98R008	8
D1280S	32	LU83R012	13	LU98R009	8
D1280X	32	LU83R015	13	LU98R010	8
D1296N	33, 34	LU84M008	14	LU98R012	8
D1472F	34	LU84M009	14	LU98R014	8
D1484X	32	LU84M011	14	LU98R016	8
D1632X	35	LU84M012	14	PKG0024	46
		LU84M014	14	PKG0026	46

# Freud Index

SBOX8	43	TK305	25	TK606	22
SC-001	38	TK306	25	TK703	24
SC-002	38	TK307	25	TK706	24
SD206	42	TK406	23	TK806	22
SD206C16	46	TK407	23	TK806L	23
SD206C18	46	TK408	23	TK901	24
SD206OLH	47	TK501	26	TK903	24
SD206ORH	47	TK503	26	TK904	24
SD208	42	TK504	26	TK905	24
SD208C16	46	TK604	22	TK906	24
SD208C18	46				
SD208OLH	46				
SD208ORH	46				
SD306	42				
SD308	42				
SD310	42				
SD312	42				
SD408	42				
SD506	41				
SD506C16	44				
SD506C18	44				
SD506C332	44				
SD506OLH	44				
SD506ORH	44				
SD508	41				
SD508C16	44				
SD508C18	44				
SD508C332	44				
SD508OLH	44				
SD508ORH	44				
SD600BB	44				
SD600BTI	44				
SD600FLG	44				
SD600FSC	44				
SD600HUB	44				
SD600ISC1	44				
SD600SP	44				
SD606	40				
SD606OLH	44				
SD606ORH	44				
SD608	40				
SD608C18	44				
SD608C332	44				
SD608OLH	44				
SD608ORH	44				
SDIC0616	44				
SDIC0618	44				
SDIC0816	44				
SDIC0818	44				
SDIC1016	44				
SDIC1018	44				
SDIC1216	44				
SDIC1218	44				
SDOS06LH	44				
SDOS06RH	44				
SDOS08LH	44				
SDOS08RH	44				
SDOS10LH	44				
SDOS10RH	44				
SDOS12LH	44				
SDOS12RH	44				
SS100	44				
SS200	44				
TK001	27				
TK002	27				
TK003	27				
TK004	27				
TK006	28				
TK007	28				
TK103	26				
TK201	25				
TK203	25				
TK204	25				
TK205	25				
TK206	25				
TK301	25				
TK303	25				
TK304	25				
		Diablo Beam Saw Blades	31		
		Diablo Combination Blade	31		
		Diablo Fine Finish Blades	32		
		Diablo Finish Blade	32		
		Diablo Framing Blades	30		
		Diablo General Purpose	31		
		Diablo Melamine/Laminate/Laminate Flooring Blade	33		
		Diablo Non-Ferrous/Plastics Blades	34		
		Diablo Ripping Blades	30		
		Diablo Steel Demon Ferrous Metal Blades	34		
		Diablo Trim Saw Blades	31		
		Diablo Ultra Finish Blades	33		
		Industrial Cabinet Maker's Blade	8		
		Industrial Combination Blades	14		
		Industrial Thin Kerf Double Sided Laminate/Melamine Blades	10		
		Industrial General Purpose Blades	12		
		Industrial Glue Line Ripping Blades	15		
		Industrial Heavy Duty Multi-Purpose Blades	11		
		Industrial Heavy Duty Rip Blades	16		
		Industrial Plastic Blades	19		
		Industrial Production General Purpose Blade	13		
		Industrial Single Sided Laminate / Melamine Blade	8		
		Industrial Solid Surface Blades	20		
		Industrial Stacked Chipboard Blades	11		
		Industrial Thick Stock Non-Ferrous Metal Blades	18		
		Industrial Thick Stock Rip Blades	17		
		Industrial Thick-Stock Laminate Blades	10		
		Industrial Thin Kerf Combination Blades	13		
		Industrial Thin Kerf Fine Finish Crosscut Blades	6		
		Industrial Thin Kerf General Purpose Blades	12		
		Industrial Thin Kerf Laminate Blades	10		
		Industrial Thin Kerf Non-Ferrous Metal Blades	19		
		Industrial Thin Kerf Rip Blades	17		
		Industrial Thin Kerf Sliding Compound Miter Blades	7		
		Industrial Thin Kerf Ultimate Crosscut Blades	6		
		Industrial Thin Stock Non-Ferrous Metal Blades	18		
		Industrial Precision Crosscut Blades	5		
		Industrial Ultimate Cut-Off Blades	5		
		Avanti Thin Kerf Combination Blades	24		
		Avanti Thin Kerf Cordless Trim Saw Blades	27		
		Avanti Thin Kerf Decking and Framing Blades	26		
		Avanti Thin Kerf Fine Cut-off Blades	23		
		Avanti Thin Kerf Framing/Ripping Blades	25		
		Avanti Thin Kerf General Purpose Blades	25		
		Avanti Thin Kerf Laminate, Melamine & Laminate Flooring Blades	23		
		Avanti Thin Kerf Non-Ferrous Metal/Plastic Cutting Blade	24		
		Avanti Thin Kerf Remodeling Blades	26		
		Avanti Thin Kerf Sliding Compound Miter/Radial Saw Blades	22		
		Avanti Thin Kerf Trim Saw Blades	31,32		
		Avanti Thin Kerf Ultra Fine Crosscut Blades	22		
		Router Bits	45		
		Power Tools	46		
		Box Joint Cutter Set	43		

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